

# SC155

## Low VOC Plastic Surface Cleaner



**SHERWIN  
WILLIAMS®**  
Automotive Finishes

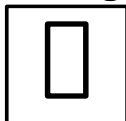
### Product Description

SC155 Low VOC Plastic Surface Cleaner is a low VOC soap and water based surface cleaner specifically developed to remove water borne surface contaminants as well as mold release agents on the surface of plastic substrates. It is specifically designed to work in conjunction with the Sherwin Williams Plastic Refinishing System to insure a quality repair when refinishing plastic parts.

### Notes

While SC155 is labeled as a "Plastic" Surface Cleaner, it may be used in other applications to remove water-based contaminants.

### Mixing



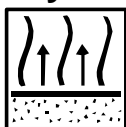
Use at package consistency.

### Application



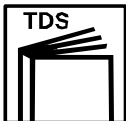
Clean all surfaces thoroughly with SC155 and a white nylon scuffing pad. After cleaning all surfaces, rinse thoroughly, insuring no residue is left behind, and dry with a clean cloth.

### Drytime



Drytime will vary depending on temperature and humidity. Make sure surface is completely dry before continuing.

### Notes



- Refer to Sherwin Williams Plastic Refinishing System recommendations for complete guidelines and companion products.
- SC155 comes packaged with a hand-sprayer for application convenience.

These pages are for a quick reference only. Refer to specific Technical Data Sheets for complete product and application recommendations. See Material Safety Data Sheets and labels for complete safety information. (Rev. 030703)

# SC159

## Plastic Cleaner / Anti-Static



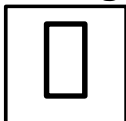
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### Product Description

SC159 Plastic Cleaner / Anti-Static is a solvent based cleaner specifically formulated to remove solvent borne contaminants, while deep cleaning the plastic substrate to remove impregnated mold release agents. SC159 also removes static build up before painting. It is specifically designed to work in conjunction with the Sherwin Williams Plastic Refinishing System to insure a quality repair when refinishing plastic parts.

### Notes

### Mixing



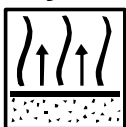
Use at package consistency.

### Application



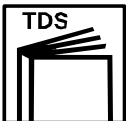
Thoroughly clean the plastic substrate with SC159 and a gold nylon scuffing pad. Dry excess material with a clean cloth. Follow this step with a second application of SC159, and again wipe dry.

### Drytime



Drytime will vary depending on temperature and humidity. Make sure surface is completely dry before continuing.

### Notes



- Refer to Sherwin Williams Plastic Refinishing System recommendations for complete guidelines and companion products.

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# UPO-7226 Clear

# UPO-7227 Dark Gray

## Plastic Adhesion Promoters



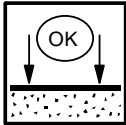
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### Product Description

Plastic adhesion promoters UPO-7226 and UPO-7227 are single-component, non-sanding, fast-drying adhesion promoters designed to provide maximum adhesion over plastic parts, both interior and exterior.

### Notes

### Suitable Substrates



Rigid Plastic Parts (Interior & Exterior)  
Semi-Rigid Plastic Parts (Interior & Exterior)  
Thermosetting Bumper Covers - PUR  
Exterior Grade Thermoplastic Polyolefin - TPO

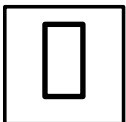
### Surface Preparation



A clean substrate is essential to product performance. It must be clean and free of mold release agent. Wash entire area with SC155 using a gold nylon scuff pad, paying close attention to recessed areas. After cleaning, rinse thoroughly with clean water and dry with a clean cloth. Solvent clean with SC159 and a gold nylon scuff pad. Dry excess material and apply a second application of SC159, and dry with a clean cloth.

**Note:** Check solvent resistance of factory primer using lacquer thinner. If soluble, remove existing primer and follow the step above.

### Mixing



Stir or shake UPO-7226 / UPO-7227 thoroughly before spraying. UPO-7226 / UPO-7227 are packaged ready to spray. No mixing is required.

### Application



Spray at 8-9psi at the cap for HVLP or 35-45psi for conventional guns. Apply 1 medium coat and allow to dry 10 minutes before recoating. Recommended dry film thickness is .2-.4 mils.

**Do not exceed 0.4 mils of dry film thickness.**

# UPO-7226 Clear

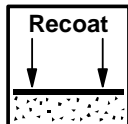
# UPO-7227 Dark Gray

## Plastic Adhesion Promoters (cont.)



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### Recoat



Allow UPO-7226/7227 to dry a minimum of 10 min before recoating with any of the following products:

Ultra-Fill II Primer Surfacer	Ultra-Fill II Primer Sealer
Color-Prime Tintable Primer	Ultra 7000 BC/CC System
Ultra One HPU	Ultra Interior System
SpectraPrime	SpectraSeal
2K S65 Basecoat Transparent	

### Notes

### Notes



- UPO-7226 / UPO-7227 is not recommended for vinyl plastics like upholstery or for polycarbonate (Lexan®) because the solvent in the product will weaken the plastic.
- Make sure UPO-7226 / UPO-7227 is dry before applying topcoat. Spraying over wet UPO-7226 / UPO-7227 will nullify the advantages of its use.
- UPO-7226 / UPO-7227 can be taped for two-tone in 10-20 minutes.
- UPO-7226 / UPO-7227 are also available in aerosol containers for more convenient application to small parts or sand throughs.
- Do not agitate UPO-7226 / UPO-7227 on a mixing machine or stir with a metal mixing stick. Damage to the can liner may result in causing seediness or adhesion issues. The recommended method of agitation is a mechanical paint shaker.
- If a part primed with UPO-7226 / UPO-7227 sets overnight, use only clean water to wash any dust off prior to refinishing with hardened basecoat and clearcoat. Do not use wax and grease removers.

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